

LOCTITE[®] 574™

June 2022

PRODUCT DESCRIPTION

LOCTITE[®] 574[™] provides the following product characteristics:

Technology	Acrylic
Chemical Type	Dimethacrylate ester
Appearance (uncured)	Orange paste ^{LMS}
Fluorescence	Positive under UV light ^{LMS}
Components	One component -
	requires no mixing
Viscosity	Thixotropic
Cure	Anaerobic
Secondary Cure	Activator
Application	Sealing
Strength	Medium

LOCTITE[®] 574[™] seals close fitting joints between rigid metal faces and flanges. The product cures when confined in the absence of air between close fitting metal surfaces. Provides resistance to low pressures immediately after assembly of flanges. Typically used as a form-in-place gasket on rigid flanged connections, e.g. gearbox and engine casings, etc. The thixotropic nature of LOCTITE[®] 574[™] reduces the migration of liquid product after application to the substrate.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25 °C 1.1 Flash Point - See SDS

Viscosity, Brookfield - RVT,25°C,mPa·s (cP):

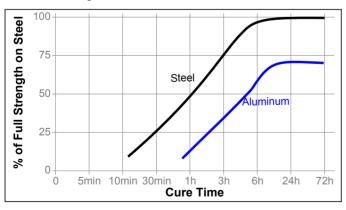
 Spindle 6, speed 2.5 rpm
 70,000 to 120,000^{LMS}

 Spindle 6, speed 20 rpm
 23,000 to 35,000^{LMS}

TYPICAL CURING PERFORMANCE

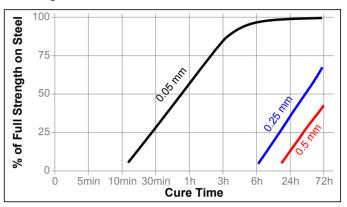
Cure Speed vs. Substrate

The rate of cure will depend on the substrate used. The graph below shows the shear strength developed with time on grit blasted steel lap shears compared to different materials and tested according to ISO 4587.



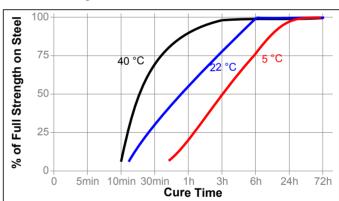
Cure Speed vs. Bond Gap

The rate of cure will depend on the bondline gap. The following graph shows shear strength developed with time on grit blasted steel lap shears at different controlled gaps and tested according to ISO 4587.



Cure Speed vs. Temperature

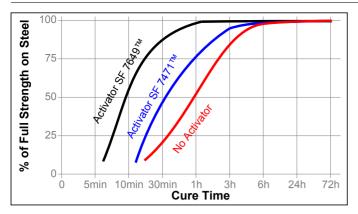
The rate of cure will depend on the ambient temperature. The graph below shows the shear strength developed with time on grit blasted steel lap shears at different temperatures and tested according to ISO 4587.



Cure Speed vs. Activator

Where cure speed is unacceptably long, or large gaps are present, applying activator to the surface will improve cure speed. The graph below shows the shear strength developed with time on grit blasted steel lap shears using and tested according to ISO 4587.





TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties:

Coefficient of Thermal Expansion, ISO 11359-2. K ⁻¹	80×10 ⁻⁶
Coefficient of Thermal Conductivity, ISO 8302,	0.1
W/(m·K) Specific Heat, kJ/(kg·K)	0.3

TYPICAL PERFORMANCE OF CURED MATERIAL Adhesive Properties

After 24 hours @ 22°C

Compressive Shear Strength, ISO 10123:

Steel pins and collars $N/mm^2 \ge 6.0^{LMS}$ (psi) (≥ 870)

Lap Shear Strength:

Steel (grit blasted) N/mm² 8.5 (psi) (1,230)

Tensile Strength, ISO 6922:

Steel (grit blasted) N/mm² 5 (psi) (725)

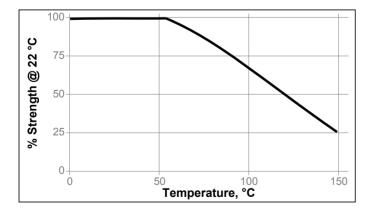
TYPICAL ENVIRONMENTAL RESISTANCE

The following tests refer to the effect of environment on strength. This is not a measure of sealing performance.

Cured for 1 week @ 22°C Lap Shear Strength : Steel (grit blasted)

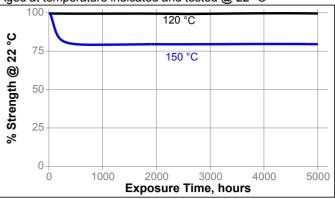
Hot Strength

Tested at temperature



Heat Aging

Aged at temperature indicated and tested @ 22 °C



Chemical/Solvent Resistance

Aged under conditions indicated and tested @ 22 °C

		% of initial strength					
Environment	°C	100 h	500 h	1000 h			
Motor oil	125	100	100	100			
Gasoline	22	75	75	75			
Water/glycol 50/50	87	85	85	85			

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Where aqueous washing systems are used to clean the surfaces before bonding, it is important to check for compatibility of the washing solution with the adhesive. In some cases these aqueous washes can affect the cure and performance of the adhesive.

This product is not normally recommended for use on plastics (particularly thermoplastic materials where stress cracking of the plastic could result). Users are recommended to confirm compatibility of the product with such substrates.

Directions for use

- For best performance bond surfaces should be clean and free from grease.
- 2. The product is designed for close fitting flanged parts with gaps up to 0.25 mm (in).
- 3. Apply manually as a continuous bead, a rolled film or by screen printing to one surface of the flanges. For gaps greater than 0.125mm (0.005 in) using a pen roller, a rolled film should be applied to both flange surfaces.
- 4. Low pressures (<0.5 MPa, psi) may be used when testing to confirm a complete seal immediately after assembly and before curing.
- Flanges should be tightened as soon as possible after assembly to avoid shimming.

Loctite Material Specification^{LMS}

LMS dated September 01, 1995. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.



Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties. Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

Conversions

 $(^{\circ}C \times 1.8) + 32 = ^{\circ}F$ $kV/mm \times 25.4 = V/mil$ mm / 25.4 = inches $\mu m / 25.4 = mil$ $N \times 0.225 = lb$ $N/mm \times 5.71 = lb/in$ $N/mm^2 \times 145 = psi$ $MPa \times 145 = psi$ $N \cdot m \times 8.851 = lb \cdot in$ $N \cdot m \times 0.738 = lb \cdot ft$ $N \cdot mm \times 0.142 = oz \cdot in$ $m \cdot m \times 0.54 = v \cdot in$

Disclaimer

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose,

arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office

Reference 1.2





Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 20

SDS No.: 153497 V010.0

Revision: 24.05.2023

printing date: 16.06.2023

Replaces version from: 06.04.2022

Loctite 574

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite 574

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Anaerobic Sealant

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

2.2. Label elements

Label elements (CLP):



Contains Acetic acid, 2-phenylhydrazide

maleic acid

Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]

Signal word:	Warning
Hazard statement:	H317 May cause an allergic skin reaction.
Precautionary statement: Prevention	P280 Wear protective gloves.
Precautionary statement: Response	P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
EC Number REACH-Reg No.				
Decan-1-ol 112-30-1 203-956-9 01-2119480407-35	5- < 10 %	Eye Irrit. 2, H319 Aquatic Chronic 3, H412	inhalation:ATE = 5,1 mg/l;dust/mist	
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	0,1-< 1 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3	0,1-< 1 %	Acute Tox. 3, Oral, H301 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, Inhalation, H335 Carc. 2, H351		
maleic acid 110-16-7 203-742-5 01-2119488705-25	0,1-< 1 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, Dermal, H312	Skin Sens. 1; H317; C >= 0,1 %	
Reaction mass of N,N'-ethane- 1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N- [2-[(1-oxooctadecyl)amino]ethyl] 01-2119978265-26	0,1-< 1 %	Aquatic Chronic 4, H413 Skin Sens. 1, H317		
1,4-Naphthalenedione 130-15-4 204-977-6	0,01-< 0,1 %	Acute Tox. 3, Oral, H301 Skin Corr. 1C, H314 Skin Sens. 1, H317 Eye Dam. 1, H318 Acute Tox. 1, Inhalation, H330 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 1	

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

Keep container tightly sealed.

7.3. Specific end use(s)

Anaerobic Sealant

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethene, homopolymer 9002-88-4 [DUST, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Ethene, homopolymer 9002-88-4 [DUST, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethene, homopolymer 9002-88-4 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Ethene, homopolymer 9002-88-4 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 IDUSTS NON-SPECIFIC		4	Time Weighted Average (TWA):		IR_OEL

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value	Value			Remarks
	, company	F	mg/l	ppm	mg/kg	others	
Decan-1-ol	aqua		0,022 mg/l		8 8		
112-30-1	(freshwater)						
Decan-1-ol	sediment				0,13 mg/kg		
112-30-1	(freshwater)						
Decan-1-ol	aqua (marine		0,0022				
112-30-1	water)		mg/l				
Decan-1-ol	sediment				0,013		
112-30-1	(marine water)				mg/kg		
Decan-1-ol	Soil				0,13 mg/kg		
112-30-1							
Decan-1-ol	sewage		0,4 mg/l				
112-30-1	treatment plant (STP)						
.alpha.,.alphaDimethylbenzyl	aqua		0,0031				
hydroperoxide 80-15-9	(freshwater)		mg/l				
.alpha.,.alphaDimethylbenzyl	aqua		0,031 mg/l				
hydroperoxide	(intermittent						
80-15-9	releases)						
.alpha.,.alphaDimethylbenzyl	aqua (marine		0,00031				
hydroperoxide	water)		mg/l				
80-15-9			0.05 #				
.alpha.,.alphaDimethylbenzyl hydroperoxide	sewage		0,35 mg/l				
80-15-9	treatment plant (STP)						
.alpha.,.alphaDimethylbenzyl	sediment				0,023		
hydroperoxide	(freshwater)				mg/kg		
80-15-9	(Hesh water)				mg/Kg		
.alpha.,.alphaDimethylbenzyl	sediment				0,0023		
hydroperoxide 80-15-9	(marine water)				mg/kg		
.alpha.,.alphaDimethylbenzyl	Soil				0,0029		
hydroperoxide					mg/kg		
80-15-9							
Maleic acid	aqua		0,1 mg/l				
110-16-7	(freshwater)						
Maleic acid	aqua		0,4281				
110-16-7	(intermittent releases)		mg/l				
Maleic acid	sediment		+		0.334		
110-16-7	(freshwater)				mg/kg		
Maleic acid	sewage		44,6 mg/l				<u> </u>
110-16-7	treatment plant		11,01115/1				
	(STP)						
Maleic acid	aqua (marine		0,01 mg/l				
110-16-7	water)						
Maleic acid	sediment				0,0334		
110-16-7	(marine water)				mg/kg		
Maleic acid	Soil				0,0415		
110-16-7					mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Decan-1-ol 112-30-1	Workers	inhalation	Long term exposure -		176 mg/m3	
Decan-1-ol 112-30-1	Workers	inhalation	systemic effects Long term exposure - local effects		129 mg/m3	
Decan-1-ol 112-30-1	Workers	dermal	Long term exposure - systemic effects		250 mg/kg	
Decan-1-ol 112-30-1	Workers	dermal	Long term exposure - local effects		0,19 mg/cm2 190 µg/cm2	
Decan-1-ol 112-30-1	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
Decan-1-ol 112-30-1	General population	dermal	Long term exposure - systemic effects		125 mg/kg	
Decan-1-ol 112-30-1	General population	dermal	Long term exposure - local effects		0,067 mg/cm2 67 µg/cm2	
Decan-1-ol 112-30-1	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects		0,55 mg/cm2	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects		0,04 mg/cm2	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects		58 mg/kg	
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects		3,3 mg/kg	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects		3 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	Workers	inhalation	Long term exposure - systemic effects		35,24 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	Workers	inhalation	Acute/short term exposure - systemic effects		35,24 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	Workers	inhalation	Long term exposure - local effects		3,35 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	Workers	inhalation	Acute/short term exposure - local effects		3,35 mg/m3	

Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	inhalation	Long term exposure - systemic effects	8,69 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	inhalation	Acute/short term exposure - systemic effects	8,69 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	inhalation	Long term exposure - local effects	0,83 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	inhalation	Acute/short term exposure - local effects	0,83 mg/m3	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	oral	Long term exposure - systemic effects	5 mg/kg	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	General population	oral	Acute/short term exposure - systemic effects	5 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq = 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form liquid
Colour light orange
Odor mild, Acrylic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature < -30 °C (< -22 °F)

Initial boiling point > 150 °C (> 302 °F)None

Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable. Flash point > 100,00 °C (> 212 °F); Pensky Martens closed cup

No flash point up to 100 °C

Auto-ignition temperature $> 300 \, ^{\circ}\text{C} \, (> 572 \, ^{\circ}\text{F})$

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic

peroxide and does not decompose under foreseen conditions of use

Not applicable, Product is non-polar/aprotic.

Viscosity (kinematic) > 20,5 mm2/s

(40 °C (104 °F);) Solubility (qualitative)

Solubility (qualitative) Slight (20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water Not applicable Mixture

Vapour pressure 6,6700000 mbar

(27,0 °C (80.6 °F))

Vapour pressure < 300 mbar;no method / method unknown

(50 °C (122 °F))

Vapour pressure < 0,13 mbar

(20 °C (68 °F))

Density 1,15 g/cm3 None

(20 °C (68 °F))

Relative vapour density: > 1

(20 °C)

Particle characteristics

Not applicable

Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

Acids.

Reducing agents.

Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. Hydrocarbons nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Decan-1-ol 112-30-1	LD50	> 5.000 mg/kg	rat	EPA OPPTS 870.1100 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	270 mg/kg	rat	not specified
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
1,4-Naphthalenedione 130-15-4	LD50	124 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Decan-1-ol	LD50	> 5.000 mg/kg	rat	EPA OPPTS 870.1200 (Acute Dermal Toxicity)
112-30-1				
Cumene hydroperoxide	Acute	1.100 mg/kg		Expert judgement
80-15-9	toxicity			
	estimate			
	(ATE)			
maleic acid	LD50	1.560 mg/kg	rabbit	not specified
110-16-7				

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Decan-1-ol 112-30-1	Acute toxicity estimate (ATE)	5,1 mg/l	dust/mist			Expert judgement
Decan-1-ol 112-30-1	LC50	4 mg/l		2 h	mouse	
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]	LC50	> 5,05 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)
1,4-Naphthalenedione 130-15-4	LC50	0,046 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Decan-1-ol 112-30-1	not irritating	4 h	rabbit	EPA OPPTS 870.2500 (Acute Dermal Irritation)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
maleic acid 110-16-7	irritating	24 h	human	Patch Test
1,4-Naphthalenedione 130-15-4	Category 1C (corrosive)		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
Decan-1-ol	irritating		rabbit	EPA OPPTS 870.2400 (Acute Eye Irritation)
112-30-1	_			·
maleic acid	highly		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
110-16-7	irritating			

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
Decan-1-ol	not sensitising	Buehler test	guinea pig	EPA OPPTS 870.2600 (Skin
112-30-1				Sensitisation)
maleic acid	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
110-16-7		assay (LLNA)		Local Lymph Node Assay)
maleic acid	sensitising	Mouse local lymphnode	guinea pig	OECD Guideline 406 (Skin Sensitisation)
110-16-7		assay (LLNA)		
Reaction mass of N,N'-	sensitising	Guinea pig maximisation	guinea pig	OECD Guideline 406 (Skin Sensitisation)
ethane-1,2-diylbis(12-		test		
hydroxyoctadecan-1-				
amide), Octadecanamide,				
12-hydroxy-N-[2-[(1-				
oxooctadecyl)amino]ethyl				
]				
1,4-Naphthalenedione	sensitising	not specified	guinea pig	not specified
130-15-4				

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Decan-1-ol 112-30-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Henkel Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
maleic acid 110-16-7	NOAEL F1 150 mg/kg	Two generation	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction
	NOAEL F2 55 mg/kg	study			Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
Decan-1-ol	NOAEL 1.000 mg/kg	dermal	6 hours	rat	OECD Guideline 411
112-30-1			5d/w over 13		(Subchronic Dermal
			consecutive weeks		Toxicity: 90-Day Study)
Cumene hydroperoxide		inhalation:	6 h/d	rat	not specified
80-15-9		aerosol	5 d/w		
maleic acid	NOAEL >= 40 mg/kg	oral: feed	90 d	rat	OECD Guideline 408
110-16-7			daily		(Repeated Dose 90-Day
					Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Decan-1-ol	LC50	2,2 - 2,5 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish,
112-30-1					Acute Toxicity Test)
Decan-1-ol	NOEC	0,26 mg/l	33 d	Pimephales promelas	OECD Guideline 210 (fish
112-30-1					early lite stage toxicity test)
Cumene hydroperoxide	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
80-15-9					Acute Toxicity Test)
maleic acid	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
110-16-7		g :	1.0.2		
Reaction mass of N,N'-	LL50	Toxicity > Water	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
ethane-1,2-diylbis(12-		solubility	7		Acute Toxicity Test)
hydroxyoctadecan-1-amide),		Soldonity			react romenty rest,
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
oxooctadecyi)aiiiiiojetiiyij					
Reaction mass of N,N'-	NOELR	Toxicity > Water	32 d	Pimephales promelas	OECD Guideline 210 (fish
ethane-1,2-diylbis(12-	TOLLIN	solubility	32 u	i intepliares prometas	early lite stage toxicity test)
hydroxyoctadecan-1-amide),		Solubility			carry nic stage toxicity test)
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
1,4-Naphthalenedione	LC50	0,045 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish,
130-15-4					Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Decan-1-ol 112-30-1	EC50	2,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	EL50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-Naphthalenedione 130-15-4	EC50	0,026 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Decan-1-ol	NOEC	0,11 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
112-30-1					magna, Reproduction Test)
maleic acid	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
110-16-7					
Reaction mass of N,N'-	NOEC	Toxicity > Water	21 d	Daphnia magna	OECD 211 (Daphnia
ethane-1,2-diylbis(12-		solubility			magna, Reproduction Test)
hydroxyoctadecan-1-amide),					
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Decan-1-ol	EC50	1,5 mg/l	72 h	Desmodesmus subspicatus	QSAR (Quantitative
112-30-1					Structure Activity
					Relationship)
Decan-1-ol	EC10	0,7 mg/l	72 h	Desmodesmus subspicatus	QSAR (Quantitative
112-30-1					Structure Activity
					Relationship)
Cumene hydroperoxide	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga,
80-15-9				(reported as Scenedesmus	Growth Inhibition Test)
				subspicatus)	
Cumene hydroperoxide	NOEC	1 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga,
80-15-9				(reported as Scenedesmus	Growth Inhibition Test)
				subspicatus)	
maleic acid	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
110-16-7					Growth Inhibition Test)
maleic acid	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
110-16-7					Growth Inhibition Test)
Reaction mass of N,N'-	EC50	Toxicity > Water	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
ethane-1,2-diylbis(12-		solubility			Growth Inhibition Test)
hydroxyoctadecan-1-amide),					
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
Reaction mass of N,N'-	NOEC	Toxicity > Water	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
ethane-1,2-diylbis(12-		solubility			Growth Inhibition Test)
hydroxyoctadecan-1-amide),					
Octadecanamide, 12-hydroxy-					
N-[2-[(1-					
oxooctadecyl)amino]ethyl]					
1.4 Namhthalamadiana	NOEC	0.07 ma/l	72 h	Drawdalrinahmanialla ayhit-t-	OECD Guideline 201 (Alga,
1,4-Naphthalenedione 130-15-4	NUEC	0,07 mg/l	/ ∠ n	Pseudokirchneriella subcapitata	Growth Inhibition Test)
1,4-Naphthalenedione	EC50	0,42 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga,
130-15-4				1	Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Decan-1-ol	EC0	10.000 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27
112-30-1					(Bacterial oxygen
					consumption test)
Cumene hydroperoxide	EC10	70 mg/l	30 min	not specified	not specified
80-15-9					
maleic acid	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8
110-16-7					(Pseudomonas
					Zellvermehrungshemm-
					Test)
1,4-Naphthalenedione	EC50	5,94 mg/l	3 h	activated sludge of a	OECD Guideline 209
130-15-4				predominantly domestic sewage	(Activated Sludge,
					Respiration Inhibition Test)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Decan-1-ol 112-30-1	readily biodegradable	aerobic	88 %	30 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl]	not inherently biodegradable	aerobic	37 %	60 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-Naphthalenedione 130-15-4	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Bioconcentratio	Exposure time	Temperature	Species	Method
CAS-No.	n factor (BCF)				
Decan-1-ol	20			calculated	QSAR (Quantitative Structure
112-30-1					Activity Relationship)
Cumene hydroperoxide	9,1			calculation	OECD Guideline 305
80-15-9					(Bioconcentration: Flow-through
					Fish Test)

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Decan-1-ol	4,5	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
112-30-1			Method)
Cumene hydroperoxide	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
80-15-9			Method)
Acetic acid, 2-	0,74		not specified
phenylhydrazide			
114-83-0			
maleic acid	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake
110-16-7			Flask Method)
Reaction mass of N,N'-	5,86		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
ethane-1,2-diylbis(12-			Method)
hydroxyoctadecan-1-amide),			
Octadecanamide, 12-hydroxy-			
N-[2-[(1-			
oxooctadecyl)amino]ethyl]			
1,4-Naphthalenedione	1,71		not specified
130-15-4			-

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
Decan-1-ol	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
112-30-1	Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
maleic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
110-16-7	Bioaccumulative (vPvB) criteria.
1,4-Naphthalenedione	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
130-15-4	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SDS No.: 153497 V010.0 Loctite 574 Page 19 of 20

SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods
IMDG	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable Not applicable Not applicable

VOC content (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.